

Date: Friday, 7/21/2006 7:36:49 AM
User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	: BUSHING
Job Number	: 28012		
Estimate Number	: 10175		
P.O. Number	: N/A	Part Number	: D2570
This Issue	: 7/21/2006 S.O. No. : N/A	Drawing Number	: D2570 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A	Drawing Revision	: A
Previous Run	: 27586	Material	: N/A
Written By	:	Due Date	: 8/8/2006
Checked & Approved By	: <u>RF 06.07.21</u>	Qty:	500
Comment	: Est E 02.08.29 Re-format; Removed finishing; Material change K J		
Additional Product			
Job Number:			
Seq. #:	Machine Or Operation:	Description :	
1.0	M303R0750	303 Round Bar .75"	
			
Comment: Qty.: 0.0810 f(s)/Unit Total : 40.4775 f(s) Material: Ø0.750 AISI 303 SS Rod (M303R0.750) Batch: <u>101951</u>			
2.0	HARDINGE	HARDINGE CNC LATHE SMALL <i>c 206109/12 \$500</i>	
			
Comment: HARDINGE CNC LATHE SMALL → Machine as per folio FA198 Deburr and tumble <i>drwg D2570 Rev A</i>			
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE <i>Receive + inspect for tractit damage 06/9/12 \$500</i>	
			
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <i>damage 06/9/12 \$500</i>			
4.0	QC5	SECOND CHECK <i>Job 209-13 \$500</i>	
			
Comment: SECOND CHECK <i>QSP019</i>			
5.0	PACKAGING 1	PACKAGING RESOURCE #1 <i>04/9/14 \$500</i>	
			
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>STC9</u> <i>04/9/14 \$500</i>			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 06/05/14

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Date: Friday, 7/21/2006 7:36:50 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 28012

Part Number: D2570

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

500
P 06/09/14

Job Completion



U 0609.14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____



CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
500	D 2570	Bushing	P/O 10911 Linda

MATERIAL: supplied by DART

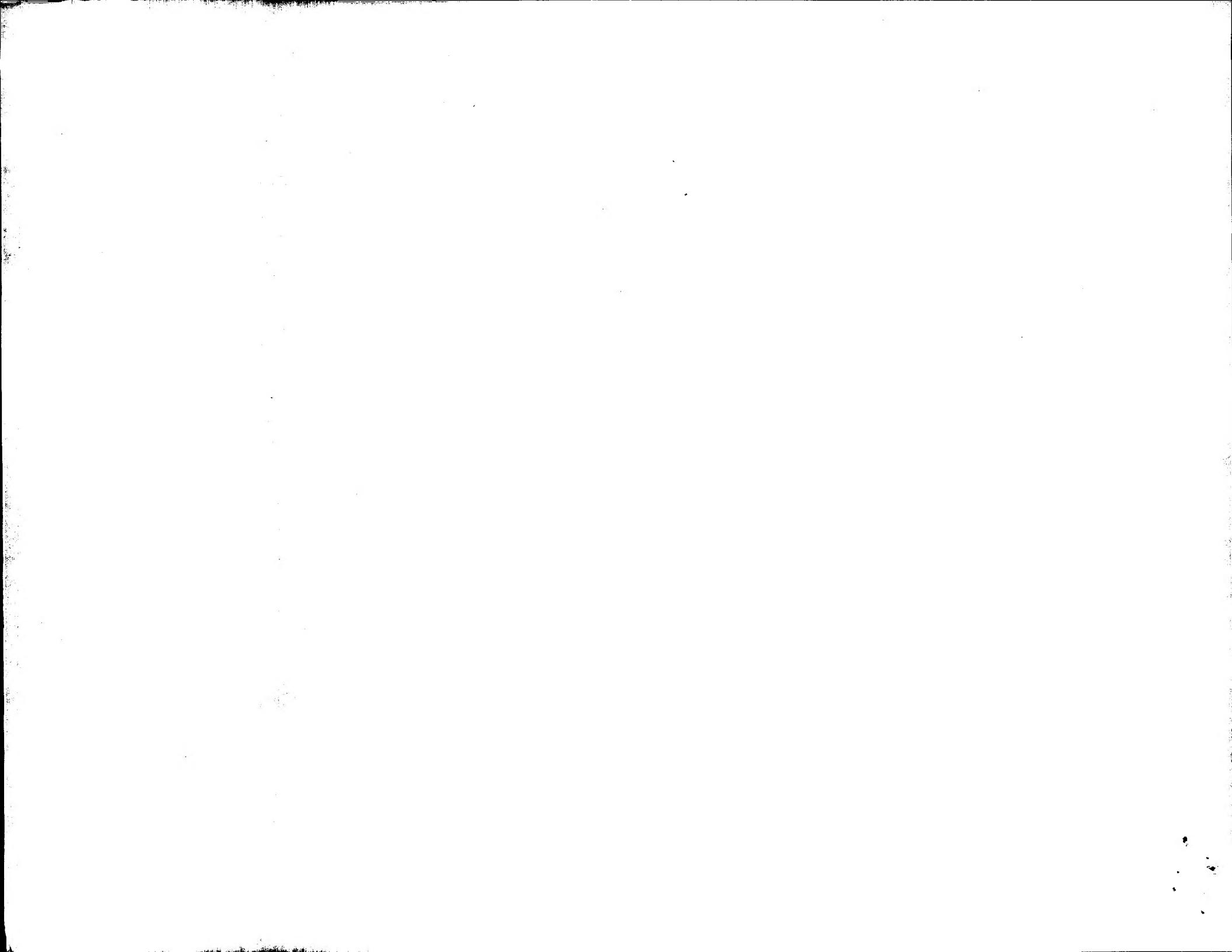
A handwritten signature in black ink, appearing to read "Linda".

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

A handwritten signature in black ink, appearing to read "Shigi (Regula) Walz".

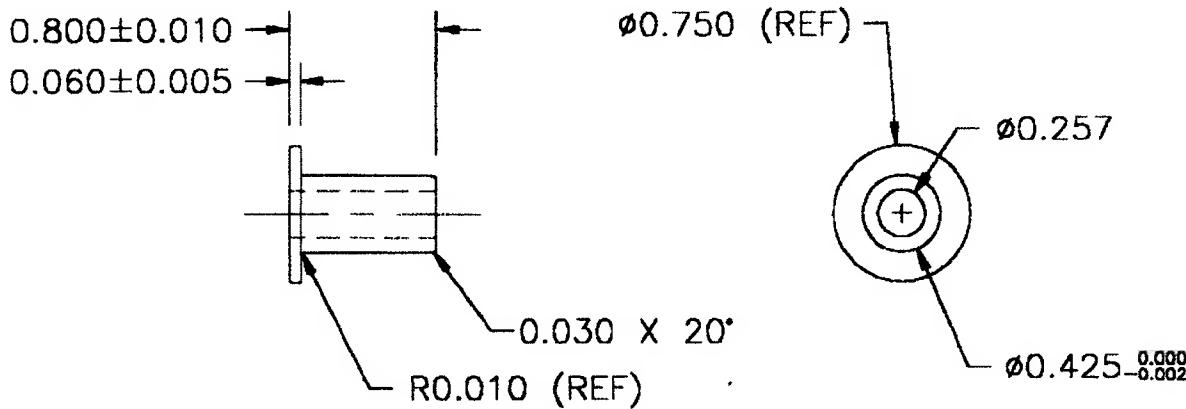
Vankleek Hill, September 8, 2006





DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA		
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2570	REV. A	SHEET 1 OF 1
DATE 96/09/16		TITLE BUSHING	SCALE	1:1

RELEASED
96/09/18 DS
REFERENCE ONLY



BREAK ALL SHARP CORNERS 0.010 MAX
MATERIAL: AISI 303 — 0.75 DIA STOCK